



19259117 4L60 Family Automatic Transmission Installation Kit

Item Number	Part No.	Bolt Torque	Description	Quantity
5, 8, 9	11515768	50 nm / 37 lb ft	Bolt - Bell Housing to Engine	8
3	12654640		Flexplate	1
4	11569956	100 nm / 74 lb ft	Bolt - Flexplate to Crankshaft	6
11	11589040	63 nm / 46 lb ft	Bolt - Flexplate to Torque Converter	3
1	24236915		Cover - Flexplate RH Side	1
12	24261713		Cover - Flexplate LH Side	1
2	12560226	17 nm / 13 lb ft	Bolt - Flexplate Cover	2
	19259118		Instruction Sheet	1

TITLE 4L60 Family Automatic Transmission Installation Kit REV 25NO13 PART NO. **19259118** SHEET 1 OF 3

ALL INFORMATION WITHIN ABOVE BORDER TO BE PRINTED EXACTLY AS SHOWN ON 8 1/2 x 11 WHITE 16 POUND BOND PAPER. PRINT ON BOTH SIDES, EXCLUDING TEMPLATES.
TO BE UNITIZED IN ACCORDANCE WITH GM SPECIFICATIONS.

DATE	REVISION	AUTH
18MR11	Initial Release - Rusty Sampsel	
25NO13	Revision - Rusty Sampsel	