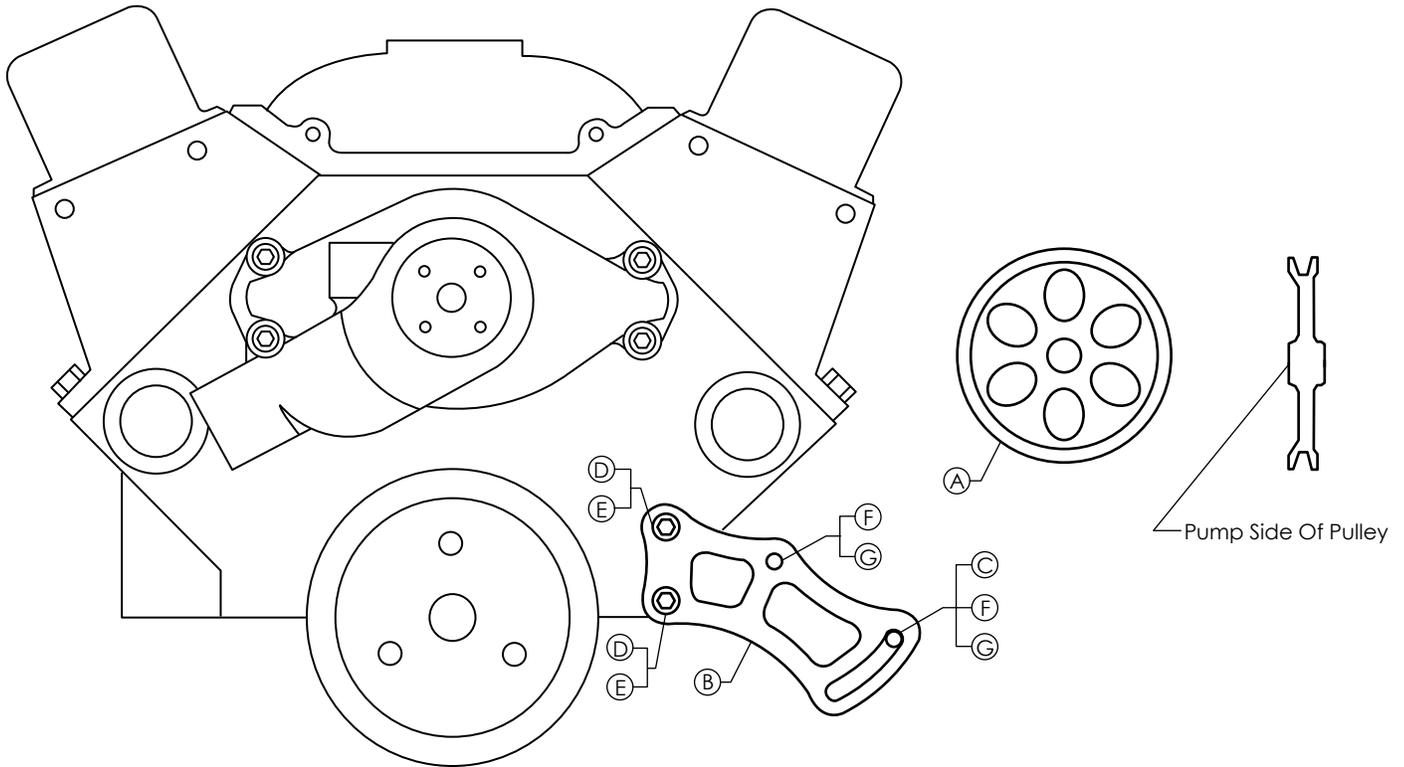




## #12220 Power Steering Bracket Mounting Instructions



For use with:

- Chevy small block
- Long water pump
- GM type 2 remote pump (86-93 S-10 4cyl.)

1. Use Loctite® removable threadlocker 242 (blue) on all fasteners.
2. Bolt power steering bracket [B] to threaded bosses on drivers side of block using 3/8-16 x 1-1/4" SHCS [D] and 3/8" flat washers [E] as shown in illustration.
3. Press pulley onto GM remote type 2 pump using proper installation tool. Pump application is 86-93 S-10 4-cylinder. Aftermarket pumps are available with -6 and -10 AN fittings installed.
4. \*Install pump onto bracket [B] using 5-16-24 x 3" SHCS [F] and 5/16" locker washers [G]. Use 5/16-24 slide adjuster [C] on adjustment side of bracket. Do not fully tighten. Pump can be mounted with the fittings to the outside or the inside for extra clearance if needed.
5. Install power steering belt on the inside groove of the crank pulley.
6. Apply tension on the power steering belt and tighten bolts [F] 5/16-24 x 3" SHCS.

\* Hoses can be installed on pump prior to pump being installed for ease of assembly.

-6 AN hose: From power steering pump to inlet side of steering box or rack

-10 AN hose: From power steering pump to remote reservoir

### BILL OF MATERIALS

ITEM	QTY.	DESCRIPTION	SIZE
A	1	Power Steering Pulley	
B	1	Power Steering Bracket	
C	1	5/16"-24 Slide Adjuster	
D	2	3/8"-16 Socket Head Cap Screw	1-1/4"
E	2	Flat Washers	3/8"
F	2	5/16"-24 Socket Head Cap Screw	3"
G	2	Lock Washers	5/16"