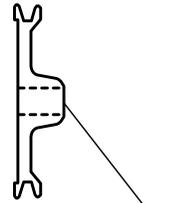
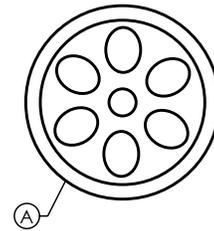
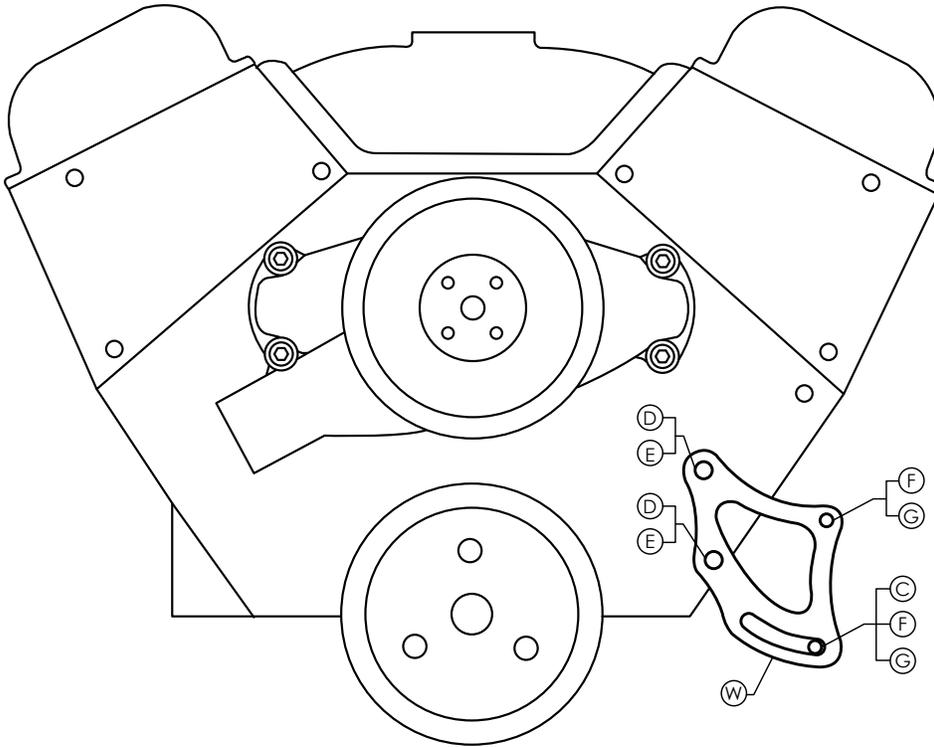




#12320 Power Steering Bracket Mounting Instructions



Pump Side of Pulley

For use with:

- Chevy big block
- Short water pump
- GM Type 2 Remote Pump (86-93 S-10 4 cyl.)

1. Use Loctite® removable threadlocker 242 (blue) on all fasteners.
2. Bolt power steering bracket [B] to threaded bosses on drivers side of block using [D] 7/16"-14 x 1-1/4" SHCS and [E] 7/16" flat washers as shown in illustration. Tighten.
3. Press pulley onto GM remote type 2 pump using proper installation tool. Pump application is 86-93 S-10 4 cylinder. Aftermarket pumps are available with -6 and -10 AN fittings installed.
4. *Install pump onto bracket [B] using bolts [F] 5/16"-24 x 3" SHCS and [G] 5/16" lock washers. Use slide adjuster [C] on backside of bracket. Do not fully tighten.
5. Install power steering belt on the outside groove of the 3-groove crank pulley.
6. Apply tension on the power steering belt and tighten bolts [F] 5/16"-24 x 3" SHCS.

*Hoses can be installed on pump prior to pump being installed for ease of assembly.

- 6 AN Hose: From power steering pump to inlet side of steering box or rack.
- 10 AN Hose: From power steering pump to remote reservoir.

BILL OF MATERIALS

| ITEM | QTY. | DESCRIPTION | SIZE |
|------|------|--------------------------------|--------|
| A | 1 | Power Steering Pulley | |
| B | 1 | Power Steering Bracket | |
| C | 1 | 5/16"-24 Slide Adjuster | |
| D | 2 | 7/16"-14 Socket Head Cap Screw | 1-1/4" |
| E | 2 | Flat Washers | 7/16" |
| F | 2 | 5/16"-24 Socket Head Cap Screw | 3" |
| G | 2 | Lock Washers | 5/16" |